Standard Cement Concrete: Composition, Properties and Applications

Mr. Narayana Gopalakrishnan

Assistant Professor, Department of Civil Engineering, Presidency University, Bangalore, India, Email Id-gopalakrishnan@presidencyuniversity.in

ABSTRACT:

Commonly employed in construction, standard cement concrete is renowned for its toughness and adaptability. Cement, aggregates such sand and gravel, water, and numerous chemical additives make up the composite material. This mixture gives cement concrete outstanding qualities that enable it to be used in a variety of building applications. Commonly employed in construction, standard cement concrete is renowned for its toughness and adaptability. An overview of conventional cement concrete's composition, attributes, and construction-related uses is given in this chapter. The relevance of quality control procedures and sustainability issues in the creation and usage of cement concrete is also highlighted in the chapter.

KEYWORDS:

Ferrocement, High Performance Concrete, High Strength Concrete, Light Weight Concrete, Shrinkage Compensating Concrete.

I. INTRODUCTION

Commonly employed in construction, standard cement concrete is renowned for its toughness and adaptability. Cement, aggregates (such sand and gravel), water, and numerous chemical additives make up the composite material. This mixture gives cement concrete outstanding qualities that enable it to be used in a variety of building applications. The cement, which serves as the binder, is the main ingredient in cement concrete [1], [2]. In the manufacturing of typical concrete, Portland cement is the type of cement that is most frequently employed. It is made by mixing gypsum, which controls the cement's setting time, with clinker, a combination of calcium silicates. Depending on the requirements of a particular project, other forms of cement, such as mixed cements, may also be employed. The significance of aggregates in cement concrete is significant. They provide the mixture bulk and improve its mechanical qualities. The aggregates' diameters range from a few millimeters to several centimeters, and they can be either coarse or fine. The choice of aggregates is influenced by the intended strength, workability, and look of the concrete, among other things.

A common fine aggregate is sand, whereas a coarse aggregate is gravel or crushed stone. In order for the cement to hydrate, water is an essential component of cement concrete. To provide the concrete the appropriate strength and workability, the water-to-cement ratio is carefully regulated. Insufficient water can lead to poor workability and insufficient hydration, while too much water can undermine a structure. Cement concrete frequently contains chemical additions to enhance particular qualities or meet particular standards. These additives may also offer unique properties like air entrainment or high early strength, or they may improve workability, decrease water consumption, increase durability, or all of the aforementioned. Plasticizers, superplasticizers, accelerators, retarders, and air-entraining agents are a few examples of additives.

Standard cement concrete is made in a number of phases. The aggregates are first precisely measured and then blended according to the specified mix design. After adding water to the mixture, the cement and other ingredients are added. In order to obtain a homogenous consistency, the components are carefully combined. After the concrete has been mixed, it must be carefully laid out and compacted. Concrete must be moved from the mixing machinery to the building site using a variety of techniques, including pumping, pouring, or conveying.

Avoiding segregation and ensuring an even distribution of aggregates during placement is crucial. To obtain optimum density and minimize air spaces, the concrete is compressed after placing. Using self-compacting concrete, which does not require external compaction, or mechanical methods, such as shaking the concrete with specific equipment, can accomplish this. For cement concrete to acquire strength and longevity, proper curing is necessary.

To enable the hydration process to continue, optimal circumstances must be created, such as maintaining an appropriate moisture and temperature level. Curing can be accomplished using techniques including membrane curing, water curing, or curing chemicals. Numerous benefits that standard cement concrete provides help to explain why the building industry uses it so frequently. Its great compressive strength, which enables the building of strong, load-bearing structures, is one of its main advantages.

Additionally, concrete has great fire resistance, making it appropriate for use in constructions and building components that must resist fire. Another significant benefit of cement concrete is its adaptability. It may be shaped into many different sizes and forms, enabling intricate architectural ideas and unique building approaches. Concrete may also be colored or textured to create the desired aesthetic impact. Standard cement concrete has a plethora of uses. It is frequently employed in the construction of residential, commercial, and industrial buildings. Infrastructure projects including bridges, roads, dams, and tunnels also frequently employ concrete. Pavements, foundations, retaining walls, and precast components are further uses [3], [4].

To ensure the appropriate qualities and performance, quality control is essential throughout the manufacture of cement concrete. To ensure compliance with standards, testing procedures such compressive strength tests, slump tests, and moisture content tests are carried out. The quality and integrity of concrete structures are maintained by routine inspections and adherence to specified standards. In the cement and concrete sector, sustainability concerns have gained importance. Through initiatives like energy efficiency, the use of alternative fuels, and the development of carbon capture technology, efforts are being made to lessen the environmental effect of cement manufacturing.

Additionally, the carbon footprint of concrete may be decreased by using additional cementitious materials like fly ash and slag. Recycling and using recycled aggregates in concrete manufacturing are further sustainable techniques. In conclusion, regular cement concrete is a strong, adaptable building material that is frequently utilized in the sector. Cement, aggregates, water, and additives are all part of its makeup, which gives it outstanding qualities. Cement concrete may keep playing a crucial part in building resilient and sustainable infrastructure with the right quality control procedures and sustainability standards [5], [6].

Ferrocement: An example of a composite material is ferrocement, which is made of a cement mortar matrix reinforced with a mesh of thin wire or other appropriate elements. It is renowned for its superior toughness, sturdiness, and adaptability. Ferrocement is used in a variety of industries, including agriculture, maritime engineering, building, and architecture. The reinforcing mesh is covered with several, thin layers of cement mortar during the production of ferrocement. Materials like as wire, expanded metal, or fiberglass can be used to create the mesh. Each layer of mortar is compressed to guarantee appropriate adhesion and consolidation before being placed manually or by spraying. Until the necessary thickness and strength are attained, the procedure is repeated. Ferrocement's excellent strength-to-weight ratio is its main benefit. In comparison to conventional reinforced concrete, smaller and lighter constructions are possible because to the reinforcing mesh's increased tensile and flexural strength.

Ferrocement constructions have a high load bearing capacity, superior fracture resistance, and increased vibration and impact resistance. Ferrocement is extremely versatile for numerous purposes since it can be molded into a variety of shapes and forms. It may be utilized to build thin-shell buildings like domes, vaults, and shells, which are both functional and aesthetically pleasing. Ferrocement's elasticity enables the creation of complicated shapes and complex curved surfaces. Ferrocement has several different uses. It is utilized for roofing, wall panels, water tanks, pipelines, and architectural components in the building sector. Ferro cement is used for boat and shipbuilding in marine engineering because it provides good resistance to corrosion and water penetration. Ferrocement is used in agriculture to build irrigation canals, storage buildings, and animal shelters. Ferrocement constructions must be built with expert labor and meticulous quality control.

To get the necessary strength and workability, the cement mortar must have the correct mix design, which includes choosing the right aggregates and additives. For the structural integrity of ferrocement components, the reinforcing mesh must be installed and compacted properly. Periodic examination and repair of any fractures or damage that may

develop over time are common maintenance procedures for ferrocement constructions. The durability and waterproofing capabilities of ferrocement can be further improved by applying surface coatings or sealants. To sum up, ferrocement is a composite material made of a cement mortar matrix and layers of wire or other appropriate elements placed closely together. It is extremely strong, long-lasting, and versatile for use in construction applications. Ferrocement buildings may be sculpted into a variety of shapes and sizes and are renowned for their lightweight, thin-shell construction. The effective use of ferrocement in many industries and applications depends on appropriate building methods and quality monitoring.

II. DISCUSSION

Light Weight Concrete: A form of concrete called lightweight concrete has a lower density than regular concrete. It is accomplished by adding lightweight aggregates to the concrete mixture, such as expanded clay, expanded shale, expanded perlite, or foam components. Numerous benefits of lightweight concrete include less dead load, enhanced thermal insulation, and increased fire resistance. The decreased density of lightweight concrete is its main feature. The overall weight of the concrete is greatly decreased by using lightweight particles in place of conventional coarse aggregates. For situations where weight reduction is essential, such as in high-rise structures, precast components, and transportation infrastructure, lightweight concrete is perfect. The use of lightweight particles gives concrete additional thermal insulating qualities. The air pockets that are trapped by the air spaces in the light-weight particles add to the concrete's total heat resistance. Lightweight concrete is therefore appropriate for use in applications in buildings and structures that demand increased energy efficiency since it may aid in lowering heat transmission and energy consumption. In comparison to regular concrete, lightweight concrete also has improved fire resistance. The enhanced insulating qualities of the lightweight aggregates aid in reducing the rate of temperature rise during a fire. This increases the amount of time for evacuation and lowers the possibility of structural failure. In fire-rated walls, floors, and other fire-resistant applications, lightweight concrete is frequently employed. Lightweight concrete is produced in a manner akin to that of regular concrete. To create the concrete mixture, the lightweight particles are combined with cement, water, and other essential components. Although lightweight concrete often requires extra care because to its reduced density and enhanced workability, the mixing and pouring methods are normally the same. It is crucial to adhere to the precise instructions and suggestions given by the producer of lightweight concrete [7], [8].

The kind and amount of lightweight aggregates used, the water-to-cement ratio, and the curing conditions all affect how well lightweight concrete performs and has certain characteristics. In order to meet the project's unique criteria for strength, durability, and other factors, proper mix design and quality control procedures are essential. There are several kinds of lightweight concrete available, and each has unique properties and uses. For instance, lightweight structural concrete is intended to support loads, whereas lightweight insulating concrete focuses on its ability to insulate heat. To attain even lower densities, cellular lightweight concrete also contains air spaces utilizing foam agents or chemical additions. In conclusion, lightweight concrete is a form of concrete whose density is decreased by using light-weight particles. It has benefits including less dead load, better thermal insulation, and increased fire resistance. High-rise buildings, precast components, and structures needing thermal insulation or fire protection are just a few areas where lightweight concrete is used. To get the intended results and features from lightweight concrete, proper mix design and quality control are crucial [9], [10].

High Strength Concrete: The compressive strength of high-strength concrete (HSC) is intended to be much higher than that of regular concrete. It is frequently utilized in situations where greater strength and longevity are required by structural constraints. High-strength concrete's greater strength makes it possible to build structures that are lighter and thinner, which saves materials and improves structural performance. Careful material selection and mix design optimization are essential for producing high-strength concrete. High-strength concrete's strength is influenced by a number of elements, such as the use of high-quality cement, a low water-to-cement ratio, suitable aggregates, and frequently the use of chemical admixtures or other cementitious materials. The water-to-cement ratio (w/c ratio) is one of the most important factors to take into account while creating high-strength concrete. It is best to maintain a low w/c ratio to reduce the water content while yet maintaining workability.

By lowering the water content, the surplus water in the mixture is reduced, which boosts the development of strength and increases durability. A higher grade of cement, such as Type III or Type IV cement, which has a larger early strength increase, is often used in high-strength concrete. When high-quality cement is used, concrete is produced that develops its strength more quickly and performs better over time. In high-strength concrete, aggregate selection is also crucial. To increase the overall strength of the concrete, high-strength aggregates, such as crushed stones or gravels with strong bond properties, are recommended. To maximize packing density and decrease voids in the concrete matrix, the aggregate grading and particle size distribution are carefully regulated. To increase the strength of the concrete, additional cementitious materials and chemical admixtures may also be utilized. Superplasticizers are an example of an additive that is used to increase workability without sacrificing strength.

A part of cement can be substituted with supplementary cementitious elements like fly ash or silica fume, which can increase durability, minimize heat generation, and improve strength development. High-strength concrete manufacture and placing demand particular consideration. The appropriate dispersion of the components and consistency of the mix should be guaranteed by the mixing methods. The processes of consolidation and curing are essential for maximizing the development of strength. To maximize hydration and prevent early drying out or excessive heat generation, it is crucial to monitor and regulate the curing conditions, including temperature and moisture. Numerous constructions, including high-rise buildings, bridges, dams, and massive industrial foundations, use high-strength concrete. It has a greater capability to support loads, is more durable, and can endure greater strains.

High-strength concrete may, however, be less resistant to some forms of deformations, such as cracking brought on by shrinkage or temperature impacts. To maintain the structural integrity of high-strength concrete elements, proper design considerations are required, including reinforcing details and crack control methods. In conclusion, highstrength concrete is a unique variety of concrete that demonstrates noticeably higher compressive strength than regular concrete. It is accomplished by controlling the curing conditions, optimizing the mix design, and carefully choosing the components. High-strength concrete has benefits including less material use, better structural performance, and increased durability. It is frequently employed in projects involving infrastructure and high-rise structures that call for great strength. High-strength concrete must be produced using the right mix design, manufacturing methods, and quality control procedures in order to be successfully implemented.

Heavy Weight Concrete: Concrete that combines hefty particles to increase weight and density is known as heavyweight concrete. It is employed for a variety of purposes when great density is necessary, including counterweights, ballast, radiation shielding, and in certain instances, as an architectural feature. Heavyweight concrete's enhanced density offers particular qualities that make it ideal for these specialized applications. The usage of heavy particles is the main factor that affects how dense heavyweight concrete is. These aggregates are often high specific gravity natural materials like high-density minerals, magnetite, barite, or iron ore. The concrete mix's density is raised as a result of the heavy particles taking the place of some or all of the standard aggregates. Heavyweight concrete is a great option for nuclear power plants, medical institutions, and other locations where radiation protection is important because heavyweight aggregates have the capacity to attenuate and absorb radiation.

Heavyweight concrete also has the benefit of stability and vibration and impact resistance thanks to its high density. This qualifies it for uses that call for more mass or inertia, including building bridges or offshore constructions or counterweights for equipment or elevators. The structure's stability and effectiveness are improved since the added weight contributes to less movement or displacement of the structure. To achieve the necessary qualities, heavyweight concrete must have the right mix design. To create heavyweight concrete with the requisite density and strength, careful selection and proportioning of heavy aggregates, together with cement, water, and other admixtures, are crucial. To produce a thick and uniform concrete mixture during placement, it is crucial to provide enough workability and correct compaction. Although heavyweight concrete provides benefits in some applications, there are significant drawbacks as well. Since heavy aggregates are often more expensive than standard aggregates, their use may result in higher concrete costs.

Heavyweight concrete can be more difficult to handle and pour due to its high density, necessitating specific tools and methods. Due to the use of heavier particles with weaker strength characteristics, heavyweight concrete may also have lower compressive strength than standard concrete. However, via proper mix design and testing, the strength of heavyweight concrete may still be adjusted to fit the unique needs of the application. To sum up, heavyweight concrete is a unique variety of concrete that makes use of heavy particles to improve its density and weight. It has benefits including enhanced stability, vibration and impact resistance, and radiation shielding. Numerous industries use heavyweight concrete, including counterweights, offshore constructions, and nuclear plants. To produce heavyweight concrete that has the correct density, strength, and performance, proper mix design and construction methods are required.

Shrinkage Compensating Concrete: Concrete that compensates for drying shrinkage is referred to as shrinkage compensatory concrete (SCC), expansive concrete, or shrinkage-compensating cement concrete. In typical concrete, drying shrinkage is a prevalent concern that can cause durability and cracking issues. SCC uses expansive materials to counteract shrinkage, enabling the construction of more dependable and long-lasting concrete buildings. An expanding addition serves as the main ingredient in shrinkage compensating concrete. Calcium sulfoaluminate (CSA), the most often used addition, interacts with water during hydration to produce an expansive reaction. The shrinkage that happens when the concrete dries and loses moisture is countered by this reaction.

By preserving a balanced volume inside the concrete and preventing severe shrinkage and the resulting cracking, the expansive response in SCC helps. The natural drying shrinkage is offset by the expansion, making the concrete more stable and crack-resistant as a result. In applications where crack management and durability are crucial, such as in big structural parts, concrete pavements, and high-performance concrete buildings, shrinkage compensating concrete is therefore very advantageous.

The capacity of shrinkage compensating concrete to lessen or completely eliminate cracks brought on by drying shrinkage is one of its main benefits. The expansive additive's regulated expansion lowers the tensile stresses present in the concrete, preventing fracture development and spread. The concrete construction benefits from increased durability and a longer useful life as a result. Other advantages of shrinkage compensating concrete are also present. It can improve the concrete's overall dimensional stability by minimizing any distortions and deformations brought on by drying shrinkage.

SCC can also lessen the danger of cracking brought on by environmental variables like temperature changes and pressure from nearby structural elements. Shrinkage compensating concrete manufacturing and placing call for unique considerations. To guarantee the necessary performance and expansion qualities, the mix design and proportioning of the concrete should be properly tuned. The expanding additive is normally added during mixing, and the amount added depends on how much compensation is needed and how much shrinkage is anticipated.

The early expansion that shrinkage compensating concrete may display might temporarily affect the dimensions of freshly laid concrete. For the concrete to expand gradually and remain stable over time, proper curing and moisture management are essential. In conclusion, shrinkage compensating concrete is a unique variety of concrete that includes substantial additives to offset drying shrinkage. By reducing or eliminating shrinkage-related cracking, it increases the dimensional stability and endurance of concrete constructions. Concrete with shrinkage compensation is especially helpful in situations where long-term performance and crack control are crucial. The installation of shrinkage compensating concrete requires careful mix design, proportioning, and curing procedures.

Roller Compacted Concrete: A form of concrete called roller compacted concrete (RCC) is typically utilized to build heavy-duty constructions and pavements. It is a reliable and affordable replacement for traditional concrete and asphalt materials. RCC, a dry-mix concrete with great strength and density, is compacted by powerful rollers. Concrete that has been roller compacted normally contains cement, fine aggregates, coarse aggregates, water, and occasionally admixtures, similar to conventional concrete. However, the ratios are changed to create a drier mixture that can be compacted with heavy machines. RCC is created by mixing the dry components, such as cement and aggregates, and then adding water to create a stiff paste. The mix's consistency allows for intensive roller compacting without segregation or excessive bleeding. Utilizing specialized tools like vibratory rollers or compaction equipment with modified drums, the mix is then spread out and compressed. RCC has a number of benefits, including quick construction and early strength development. Since it is dry-mix concrete, no formwork, curing, or finishing processes are required, which are often included with traditional concrete. The material is instantly positioned and compacted, enabling quicker construction advancement and shorter project schedules. RCC is ideal for a variety of applications because of its strong load-bearing capability and durability. It is frequently used to build heavy-duty pavements on roads, airport runways, and industrial yards where great weights and significant traffic are anticipated. RCC may be used to build retaining walls, dam structures, and other civil engineering projects that need to be strong, stable, and erosion-resistant.

RCC pavements often have a rougher surface quality than traditional concrete pavements. Even in rainy circumstances, the rough texture offers good skid resistance. If a smoother finish is needed, surface treatments or

sealers can be used to further improve the surface. The affordability of RCC is another benefit. Lower total project costs are a result of the streamlined building procedure, decreased material requirements, and quicker construction periods. Long-term cost reductions are another benefit of RCC's robustness and low maintenance needs. RCC is not appropriate for applications that call for a high degree of aesthetic appeal or fine workmanship, it is crucial to mention. Its main priorities are durability, strength, and utility. To summarize, roller compacted concrete (RCC) is a dry-mix concrete that is compressed with the use of large rollers to produce a structure with a high strength and density. It offers benefits including quick construction, early strength development, and cost effectiveness and is frequently used to build heavy-duty pavements and buildings. Applications where function, strength, and durability are more important than aesthetics might choose RCC. RCC is a preferred material in most civil engineering projects because to its durability and straightforward building method.

High Performance Concrete: In comparison to regular concrete, high-performance concrete (HPC) demonstrates remarkable strength, durability, and other improved features. It is utilized in situations where excellent performance is essential, such high-rise buildings, bridges, and infrastructure projects, and is engineered to satisfy particular performance criteria. High-quality materials, sophisticated admixtures, and mix design optimization are often used to generate HPC. High compressive strength, increased durability, decreased permeability, and better workability are some of the fundamental traits of high-performance concrete. Advanced mix design procedures, careful material selection and proportioning, and the use of specialist admixtures are used to attain these qualities. In comparison to regular concrete, high-performance concrete is made to have a higher compressive strength. Choosing high-quality cement with certain qualities, such low water requirement and strong early strength, is part of the mix design process. To achieve the best packing density and minimize voids in the concrete matrix, fine and coarse aggregates of exceptional quality and particle dispersion are used. High-performance concrete sometimes contains supplementary cementitious materials (SCMs) such fly ash, silica fume, or slag to increase durability.

By decreasing permeability, boosting resistance to chemical assault, and strengthening overall durability in severe settings, these compounds enhance the concrete's long-term performance. High-performance concrete also uses modern chemical admixtures, which is a crucial component. These additives increase the workability of the concrete, regulate the setting time, lower the water content, and boost its overall performance. Superplasticizers are frequently employed to increase flowability and workability while maintaining strength and durability. To further improve particular qualities of the concrete, additional admixtures such air-entraining agents, corrosion inhibitors, and shrinkage reducers may be used. To achieve the best possible strength growth and longevity, high-performance concrete also pays attention to the curing process. Proper curing methods are used to maintain a wet atmosphere and speed up the hydration process, such as moist curing or steam curing. The way high-performance concrete is used varies depending on the requirements of each individual project. It is frequently utilized in structural components with high strength requirements, such as load-bearing walls, columns, and beams.

Long-span bridge construction, offshore platforms, and other infrastructure projects where resilience to severe conditions is important are other preferred uses for HPC. Although high-performance concrete provides greater performance, it is important to take certain variables into account when using it. To maintain consistency and uniformity, the mix design and production should be closely supervised. To get the required outcomes, construction techniques such correct placement, consolidation, and curing should be used. high-performance concrete is a unique variety of concrete that provides outstanding strength, longevity, and other improved features. It is utilized in situations where exceptional performance is essential and is intended to suit specific performance criteria. Achieving high-performance concrete requires a well-designed mix, premium components, and cutting-edge admixtures. It is used in many different projects, including as high-rise structures, bridges, and infrastructure, where strength, toughness, and other improved features are crucial. The effective application of high-performance concrete depends on appropriate mix design, production methods, and quality control procedures.

III. CONCLUSION

Due to its superior qualities and adaptability, standard cement concrete is a vital material in the building sector. It is made up of cement, water, additives, and aggregates (such sand and gravel). High compressive strength, durability, fire resistance, and the capacity to take on varied forms are just a few benefits of cement concrete. It has several uses in the construction of buildings, bridges, paved surfaces, and other infrastructure initiatives. Strict quality control procedures are required during cement concrete's manufacturing, shipping, and installation in order to guarantee its quality. To ensure that concrete constructions have the appropriate strength and longevity, it is essential to follow the

correct mix design, curing techniques, and testing guidelines. With initiatives to lessen the environmental effect of cement manufacturing and improve the recyclable nature of concrete, sustainability issues have become more significant in recent years. Some sustainable techniques being embraced in the sector include the use of alternative cementitious materials such fly ash and slag and the integration of recycled aggregates. In conclusion, regular cement concrete continues to be a crucial component in the building sector due to its strength, adaptability, and longevity. The cement concrete industry may improve the performance of cement concrete structures while minimizing their environmental impact by putting a strong emphasis on quality control procedures and embracing sustainable practices.

REFERENCES

- [1] S. Kumar, B. Skariah Thomas, V. Gupta, P. Basu, and S. Shrivastava, Sandstone wastes as aggregate and its usefulness in cement concrete A comprehensive review, Renewable and Sustainable Energy Reviews. 2018. doi: 10.1016/j.rser.2017.08.044.
- [2] X. Zhu, Y. Gao, Z. Dai, D. J. Corr, and S. P. Shah, Effect of interfacial transition zone on the Young's modulus of carbon nanofiber reinforced cement concrete, Cem. Concr. Res., 2018, doi: 10.1016/j.cemconres.2018.02.014.
- [3] T. Ishida and T. Wang, Future of multiscale modelling of concrete Toward a full integration of cement chemistry and concrete structural engineering, RILEM Tech. Lett., 2018, doi: 10.21809/rilemtechlett.2018.60.
- [4] X. Shi, A. Mukhopadhyay, and D. Zollinger, Sustainability assessment for portland cement concrete pavement containing reclaimed asphalt pavement aggregates, J. Clean. Prod., 2018, doi: 10.1016/j.jclepro.2018.05.004.
- [5] J. Liu, H. Chen, B. Guan, K. Liu, J. Wen, and Z. Sun, Influence of mineral nano-fibers on the physical properties of road cement concrete material, Constr. Build. Mater., 2018, doi: 10.1016/j.conbuildmat.2018.09.025.
- [6] Y. Jiang, T. C. Ling, C. Shi, and S. Y. Pan, Characteristics of steel slags and their use in cement and concreteA review, Resources, Conservation and Recycling. 2018. doi: 10.1016/j.resconrec.2018.04.023.
- [7] P. Radziszewski, W. Jackiewicz-Rek, M. Sarnowski, and M. Urbański, Fortification of Damaged Asphalt Pavements with Cement Concrete Slabs Reinforced with Next-Gen Bars - Part I: Laboratory Study, Arch. Civ. Eng., 2018, doi: 10.2478/ace-2018-0030.
- [8] S. P. S. Rajput, An Experimental study on crushed stone dust as fine aggregate in cement concrete, in Materials Today: Proceedings, 2018. doi: 10.1016/j.matpr.2018.06.070.
- [9] T. Pan, C. Chen, and Q. Yu, Microstructural and multiphysics study of alkali-silica reaction in Portland cement concrete, Struct. Concr., 2018, doi: 10.1002/suco.201700164.
- [10] S. Ghourchian, M. Wyrzykowski, L. Baquerizo, and P. Lura, Susceptibility of Portland cement and blended cement concretes to plastic shrinkage cracking, Cem. Concr. Compos., 2018, doi: 10.1016/j.cemconcomp.2017.10.002.