

Exploring Non-Metallic Materials: Properties and Applications

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ABSTRACT:

A vast variety of materials that don't include any metal components are referred to as non-metallic materials. Due to their special qualities and traits, they are essential in many different sectors and applications. This chapter gives a succinct review of non-metallic materials, emphasizing their variety, attributes, and typical applications. Polymers, ceramics, composites, glass, rubber, and different organic materials are just a few of the many types of non-metallic materials. These materials provide a wide range of qualities, including low weight, electrical and thermal insulation, resistance to corrosion, flexibility, transparency, and mechanical strength, among others. Among the most prevalent non-metallic materials are polymers, which include plastics and elastomers. They have great moldability, a high degree of elasticity, and chemical resistance. Packaging, automobile components, electrical insulation, medical technology, and consumer items all use polymers. High melting points, hardness, and heat and wear resistance define ceramics. They are extensively utilized in the production of tiles, bricks, electronic components, cutting tools, and insulators for hot settings.

KEYWORDS:

Cement, Ceramic, Materials, Metallic, Rubber, Resistance, Wood.

I. INTRODUCTION

Non-metallic materials are a broad category of substances that are essential to many different businesses and aspects of daily life. Non-metallic materials cover a wide range of features, compositions, and applications in contrast to metallic materials, which are often distinguished by their high electrical conductivity and metallic bonding. The properties, varieties, and relevance of non-metallic materials will be examined in this introductory essay, which will also emphasise their significance in contemporary technology, production, and everyday uses. Non-metallic materials are essential in many industries because they provide a wide range of applications and qualities that complement and occasionally even outperform those of conventional metallic materials. In areas like building, electronics, automotive, aerospace, healthcare, and consumer products, these materials which also include polymers, ceramics, composites, and numerous natural substances are crucial due to their distinctive properties [1], [2].

Non-metallic materials fall within the wide group of substances that lack the conductivity, malleability, and ferromagnetism that are characteristics of metals. Due to their special qualities and traits, they are frequently employed in many different sectors and applications. Polymers, ceramics, composites, glass, and natural materials are just a few examples of the many different types of non-metallic materials. One of the most popular categories of non-metallic materials is polymers, commonly referred to as plastics or elastomers. They have several characteristics, including flexibility, low density, chemical resistance, and electrical insulation, and they are made up of lengthy chains of repeating molecular units. Numerous sectors, including automotive, construction, packaging, and electronics, use polymers in their products.

Another significant category of non-metallic materials is ceramics. They have good hardness, high-temperature resistance, and electrical insulating capabilities and are generally made of inorganic materials. Ceramics are widely used in a variety of products, including building supplies, electrical insulators, cutting tools, and biological implants. Composite materials are created by mixing two or more distinct kinds of materials to create materials with special qualities. They frequently include a matrix material, such as a polymer or ceramic, that has been strengthened with fibres or other small particles. Composites are well suited for use in the aerospace, automotive, and sporting goods sectors because they combine strength, low weight, and durability [3], [4].

A non-metallic substance with a long history of usage is glass. It is an amorphous solid that is created by fast cooling a molten substance. Transparency, excellent chemical resistance, and thermal insulation are among the characteristics of glass. It is extensively used in electronic displays, optical fibers, windows, and bottles. Natural substances like leather, stone, and wood are included in the category of non-metallic substances. They come from natural sources and frequently have distinctive aesthetic attributes in addition to particular mechanical and thermal capabilities. Construction, furniture, fashion, and craft sectors all employ these materials. In comparison to metallic materials, non-metallic materials provide several benefits, such as corrosion resistance, lightweight, design freedom, and cost-effectiveness. Through a variety of production procedures, including moulding, extrusion, casting, and sintering, they may be customized to meet particular needs.

Non-metallic materials are essential to contemporary business and technology. They are useful for a variety of applications due to their varied qualities and traits. These materials, which range from composites and glass to polymers and ceramics, enhance several industries by providing fresh ideas and advancing technology. A vast variety of substances that do not include any metal components are referred to as non-metallic materials. Due to their distinctive qualities and traits, they are essential in many different sectors and applications. This chapter gives a succinct introduction to non-metallic materials, emphasizing their variety, characteristics, and typical applications. Polymers, ceramics, composites, glass, rubber, and diverse natural materials are just a few of the many types of non-metallic materials. These substances have a wide range of qualities, including low weight, electrical and thermal insulation, resistance to corrosion, flexibility, transparency, and mechanical strength.

Among the most popular non-metallic materials are polymers, which include plastics and elastomers. They have great moldability, high flexibility, and chemical resistance. Packaging, automobile components, electrical insulation, medical equipment, and consumer items all use polymers. High melting points, hardness, and heat and wear resistance are characteristics of ceramics. They are extensively utilized in the production of ceramic tiles, bricks, electronic components, cutting tools, and high-temperature insulators. Composites are substances created by fusing several non-metallic parts, frequently reinforcing fibres enmeshed in a matrix. They provide a special mix of attributes including a high strength-to-weight ratio, robustness, and impact and fatigue resistance. The aerospace, building, sports equipment, and automobile sectors all use composite materials [5], [6].

Rapidly cooling molten materials results in the amorphous non-metallic substance known as glass. Excellent transparency, great chemical resistance, and thermal insulation are all features of this material. Windows, containers, optical equipment, and fibre-optic transmission all make use of glass. Because of their elasticity and durability, rubber materials are well suited for uses that call for flexibility, sealing, and vibration dampening. Tires, seals, gaskets, hoses, and many other industrial and consumer goods are made of rubber. Non-metallic materials are used in a wide range of industries, including consumer products, electronics, healthcare, transportation, and construction. They provide flexible design, chemical resistance, thermal control, electrical insulation, and lightweight construction. non-metallic materials are a broad category of substances that don't include any metal components and have a variety of uses. They provide solutions in fields that greatly value their distinctive qualities, such as flexibility, insulation, strength, and chemical resistance. For innovation, sustainability, and technical developments across several industries, it is crucial to comprehend and make use of the features of non-metallic materials.

II. DISCUSSION

Common Types and Uses of Wood

Wood is a natural material that has been applied to many different things. According to legend, Pataliputra, the capital of the Magadh empire, featured a wooden rampart. The catapult, a renowned Roman weapon of war, was constructed of wood. Ocean-going ships were once constructed of cedar wood. Indian is Still today; bullock carts are built of wood. The stem or trunk of a tree is the source of wood. An appropriate-sized tree is felled, and the main stem is free of all branches. The resultant log is sawn into various commercial sizes, including plank, board, batten, and scantlings. Seasoning' is the process of preparing wood for usage. Seasoning is done to regulate the moisture level of the wood and eliminate sap from it. The items produced from unseasoned wood will be susceptible to shrinkage and warping during use if the excess moisture is not eliminated. Termites and other insects will be attracted if the sap is not removed. Timber is good-quality, adequately converted, and seasoned wood that is suited for industrial usage. There are two different sorts of wood: hardwood and softwood. Based on the type of tree from which the wood was harvested, this classification was made.

In India's hilly terrain, evergreen trees often provide softwood, but tropical rain forests' deciduous trees typically produce hardwood. Chir pine, blue pine also known as Kail, deodar, Cyprus, and other species are examples of softwood. Teak, mahogany, rosewood, Andaman padauk, shisha, saal, and others are examples of hardwood.

Teak is also known locally as Sagwan and botanically as *Tectona grandis*. Softwood is light in colour and weight, smells strongly of resin, and is simple to deal with. This wood is frequently used to create packing boxes, which are then used to transport fruit harvested from hills. Hardwood is heavy, dark in hue, and dense. In comparison to soft wood, it is significantly more robust. It cannot be worked readily and lacks a distinctive fragrance. It has dense, closely spaced fibres. This is the wood that is used to make door frames, furniture, and other things. The best hardwood is unquestionably teak wood. Even after many years, it can withstand a high polish and yet maintain its size and shape. Several flaws can also be present in the wood. The timber that is chosen for use should be devoid of insect attacks like borer holes as well as from knots, shakes i.e. splits, and fungus.

It's possible to classify wood in another way. When a tree's trunk is chopped, two different types of wood can be seen in the cross-section. While the wood surrounding the central piece appears lighter in colour, the heart or central section appears darker and denser. The wood in the middle of the stem, referred to as Heartwood, ages and becomes more mature as most trees grow outward. The heart wood's surroundings are made of less durable, more recent wood. Sapwood is the name of this wood. Heartwood should be utilised instead of sapwood since it produces stronger, better-quality wood. The strength of wood varies depending on where the grains are located [7], [8].

Uses of Wood

Wood has become extremely expensive due to forest destruction. The usage of wood has been limited as a result. The construction of dwellings, doorframes, and windowpanes in modern times all use wood. Wooden is used to make furniture. Wood is frequently employed in the manufacturing sector as a packing material and to create patterns for castings. Additionally, screw jacks and other lifting tools are packed with thick chunks of wood. Its value is increased by the fact that wood is a poor conductor of electricity. In railway lines, wooden sleepers are used. Plywood is frequently made from wood, which is typically very expensive these days. The only thing that makes plywood is thin wood veneers or layers that have been strengthened by being glued together using adhesives. Only the exterior layer, which will be visible, is built from high-grade wood, while the inner layers can be constructed from less expensive wood. As a result, using plywood to cover table tops or door frames, among other things, is more cost-effective than using solid timber planks. Applying a thin coat of varnish or paint is required to protect wooden objects.

Cement Concrete

Everyone has heard of cement. A substance used to bind solids is cement. There are mainly two types of cement in use. These are high alumina cement and Portland cement. Portland cement, also known as just cement, is the type of cement used in civil engineering projects. It's offered as a grey-green powder. but does not have a set composition. Several raw ingredients are ground up to create cement. Below is a typical breakdown of the basic materials used to make cement. Because CaO and MgO are added as CaCO₃ and MgCO₃ in the form of rocks extracted from stone quarries, the proportion will not add up to 100%. All of the aforementioned material is processed via a pulverising mill to a 200 mesh size before being fired in a kiln either dry or as a slurry. The clinker, or the ash left behind from burning in the kiln, is ground to a very fine powder about 325 mesh size, and then mixed with up to 5% gypsum CaSO₄. Following that, it is packaged in typical 50 kg sacks.

Water and Portland cement combined set. It is composed of calcium aluminate and hydrated calcium silicate. Cement powder, water, sand, and aggregates stone fragments, pebbles, etc. are combined in the correct proportions to create cement concrete. Usually, aggregates and sand make up around one-third of the entire volume. In a concrete mixer, a drum that rotates mechanically, the mixture is thoroughly mixed. Use the cement concrete that the concrete mixer has given as soon as possible. Although the full curing process takes about a week, it hardens into a bulk in about 24 hours. Every day during this time, some water should be sprinkled on the cement concrete mass's surface to prevent premature drying. Utilising cement concrete is cost-effective. It has a good compressive strength about 28 MPa but a poor tensile strength between 2 and 3 MPa, hence when used to create buildings for beams, pillars, and roofs, steel rods should be used to strengthen it. It is then referred to as R.C.C., or reinforced cement concrete. There is no need for reinforcing if cement concrete is used to build roads or runways, etc., in airports. R.C. concrete has high fire resistance and durability. It requires almost no upkeep. Cement and steel have a strong bond.

Ceramics

The term ceramics comes from the Greek word *Keramos*, which translates to burnt material. Ceramics are inorganic, non-metallic materials that have experienced or will experience extremely high temperatures while in use. The reader is exposed to a wide range of materials when discussing ceramics. The items on the list include

ceramics, glass, china, cement, refractories, abrasives, electrical porcelain insulators, and glass. Ceramics have ionic chemical bonds, which have an impact on their physical characteristics. Anions such as carbides, borides, nitrides, and oxides are some that are crucial components of ceramics. Ceramics' characteristics. Ceramics are extremely fragile and hard. They are weak under tension but can sustain moderate compressive stresses. They are refractory heat resistant, abrasion- or wear-resistant, corrosion- and acid-resistant due to their hardness.

Even at high temperatures, they are chemically inert. Glass, china clay products, refractories like fire clay, magnesite, etc., abrasives like silicon carbide and Al_2O_3 , types of cement, cutting tool materials like tungsten carbide and CBN, and advanced ceramics are some examples of common ceramic kinds. Technology for rockets and missiles uses ceramics. The nose cones of missiles and rockets are made of alumina ceramic. Nuclear fuel is made of enriched uranium dioxide, a ceramic substance. A single crystal or ruby that has been appropriately doped produces a laser beam. Ceramic material makes up the crystals used in piezoelectric devices, such as barium titanate. Some of the most recent high-tech ceramics are employed in ballistic projectile protection systems for military vehicles and soldiers.

Rubbers

Rubber elastomer is a polymeric substance, according to the American Society for Testing Materials ASTM, that can be stretched to at least twice its original length at ambient temperature and quickly returns to its original length when the stretching force is removed. Rubbers are distinct from plastics even though both are polymeric materials because of this. expanding to this extent before shrinking back to its original length. Rubbers come in natural and synthetic varieties. If a rubber tree's stem is cut, natural rubber will come out as a milky liquid. Natural rubber was nearly exclusively used up to World War II. Due to the lack of natural rubber throughout the conflict, synthetic rubber was created. Because of their superior qualities over natural rubber, synthetic rubbers are now often employed.

Natural rubber is brittle and offers little protection from abrasion. Its qualities can be enhanced by vulcanizing. To vulcanize 100 parts of natural rubber, 1 to 5 parts of sulphur by weight must be heated. Natural rubber's tensile strength, elasticity modulus, and oxidation resistance are all enhanced via vulcanization. Additionally, the rubber becomes harder and is suitable for industrial use. The temperature range in which rubber is useful is 10 to 60 °C for natural rubber and -40 to 100 °C for vulcanised rubber. Increasing from 70 kg/cm² to 700 kg/cm², the tensile strength increases. Natural rubber that has been vulcanised is used to make gaskets, tubes, rubber shoe bottoms, and tyres. Other additions besides sulphur are also applied to rubbers to enhance their qualities or produce a particular quality. About 15–30% of the volume of an automobile tyre is made up of carbon black.

Characteristics of Rubbers

The rubbers don't have crystals. They are poor heat conductors. They are not electrical conductors. They soften at comparatively low temperatures. They are extremely resistant to corrosive, chemical, and greasy atmospheres. However, they exhibit ageing symptoms such as hardness, fissures, and a reduction in properties. They offer effective vibration-dampening properties. Artificial rubbers. Listed below is a basic description of the main synthetic rubbers used in the industry:

Neoprene: Created in 1930, it was the first synthetic rubber used for commercial purposes. In general, its qualities are comparable to those of natural rubber, although it outperforms natural rubber in compression, especially at high temperatures. It has good oil resistance, excellent flame resistance, excellent weathering and heat resistance, but its dielectric strength is lower than that of natural rubber. Its primary applications include the production of heavy-duty conveyor belting, V-belts, hoses, and gaskets.

Butyl rubber: It resembles natural rubber as well. However, it is not expensive. It has strong resistance to tearing, abrasion, and flexing. Low gas and air permeability are present. Both chemical and weather resistance is strong in it. It has a strong dielectric property. Their primary uses are suspension bushes, high-pressure steam hoses, machinery mounting pads, and cable insulation.

Nitrile rubber's primary quality is great oil resistance, regardless of the type of oil used vegetable or mineral. The production of oil, chemical, and gasoline hoses, as well as o-rings, seals, and shoe soles, is a typical application.

Isoprene rubber: It resembles natural rubber in most respects. But it makes a very good insulation material thanks to its good electrical characteristics and low moisture absorption.

Rubber-silicone: It has poor mechanical strength but remarkable resistance to both hot and low temperatures. One of the most stable elastomers, silicone has great resilience to solvents and oils. Seals, gaskets, o-rings, wire and cable insulation, and tubing for food and medical use are typical applications.

Plastics

Plastic is an organic material that can flow at some point throughout its existence and that can flow and take on the desired shape when pressure and heat are applied. Even after pressure and heat are removed, the desired shape will remain. Plastics are made up of lengthy Molecular chains that are responsible for many of the characteristics of plastics. Plastics can be categorised roughly into:

Thermoplastics: These kinds of plastics can be bent into different shapes by softening them with heat and pressure. This shape can be softened again and changed into a different shape. As long as the plastic material is not heated to an excessive temperature, this process can continue indefinitely causing the material to decompose. Monomer molecule M is represented by M. A monomer is something that can combine with other monomers to produce a lengthy chain. A procedure known as polymerization or condensation is responsible for the formation of a lengthy chain. These strands of monomers are entangled in genuine materials. state. The chain may occasionally include two or three distinct types of monomers. The first kind in this instance is referred to as a monomer, and the subsequent monomers in the chain are referred to as copolymers. Different plastics develop depending on whatever specific monomer M serves as the fundamental building block of plastic or polymer, and the resulting plastic is frequently termed after that specific monomer. The structure of the primary material used and any additional components added to it during processing determine how rigid a thermoplastic is. Never are plastics used on their own. The components that are added to plastic are referred to as fillers, while the basic plastic substance like polythene is referred to as the binder. In addition to this, colouring material may be added to the plastic to give it colour. Last but not least, a plasticiser is also added; this substance functions as an internal lubricant to aid in the sliding of polymer chains over one another and into new places under the influence of heat and pressure. Thermoplastics are available on the market as plates, thin sheets, tubing, rods, and moulding materials and do not melt but flow at proper temperatures and pressures. The processes of injection moulding, extrusion, and blow moulding can be used to process thermoplastics.

Thermosetting Polymers: When heated and compressed, thermosetting plastics go through an irreversible chemical transformation. Because of this, thermosetting plastic cannot be heated and pressed into a different shape after it has been used to make an item. the fact that plastics are Biodegradable, thermosetting polymers are a problem for the environment. M serves as a representation of a monomer in the previous illustration. However, as heat and pressure are applied to thermosetting polymers, the long monomer chains that are tangled up in a mass of material create cross-links between chains. As a result, the material becomes stiff, preventing chains from slipping past each other. Curing is the act of applying heat and pressure to create cross-links; once cured, the material is unable to flow or change shape once more. Thermosetting polymers are accessible in uncured form as moulding powders, resins, chapter, or cloth that have been impregnated with resin. As before, plastics also include a filler, colouring agent, plasticizer, and hardness agent to create cross-links during curing in addition to the base material. On occasion, an accelerator is also applied to hasten the curing process. a few popular thermoplastics and their uses:

Composite Materials

Recent technological developments have created a demand for materials with unusually rare combinations of characteristics. A substance should be as strong as steel while being as light as magnesium. While being steel tough, it should have tungsten carbide hardness. Such a combination of These qualities cannot be met by commonly used materials. This is particularly true of the materials used by the transportation, maritime, and aerospace sectors. By creating composite materials, material scientists and engineers have found a solution to this issue. Take the concrete made of Portland cement, which we have already discussed. While reinforced concrete can be seen as a prototype of a composite material, it can be thought of as an aggregate composite. Typically, a composite material consists of two stages. The matrix phase is the first, while the dispersed phase is the second. In reinforced cement concrete, the matrix is made of cement, while the dispersed phase is made up of steel rods that serve as reinforcement. According to the qualities that are needed in the finished composite material, the reinforcing agents can be carbon fibre, glass fibre, or ceramics, while the matrix phase or ingredient is typically a polymer substance.

Classification of Composite Materials

CERMET is an illustration of a particle-reinforced composite. One of the most well-known cermets has exceptionally hard tungsten and titanium carbide particles enmeshed in a cobalt matrix. The words ceramic WC and metal cobalt are combined to form the name cermet. This metal is utilised, as a material for cutting tools. Fibre-reinforced composites, like fibreglass, are well known. Glass threads are woven into a matrix of resin to create fibreglass, a composite material. When glass is molten, it can be easily pulled into fibres with high strength. When utilised as reinforcement, these glass fibres strengthen this composite. Carbon fibres, which are stiffer and even stronger than glass fibres, are occasionally employed in addition to glass fibres. Small boats, car bodywork, acid containers/tanks, and particularly chapters are all made with fibreglass-reinforced polymers. Racquets for badminton and tennis, as well as other sporting goods and lightweight orthopaedic components, are made of carbon fibre composites. Sunmica or Formica sheets, which are used in household furniture and cabinets, are an example of a structural composite. Two-dimensional sheets are bonded together to create structural composites. It is made sure that as the sheets are stacked one on top of the other, the orientation of the high-strength direction such as in aligned fibre-reinforced plastics changes. On the top surface of a structural composite, a hard, inert protective coating is frequently applied to prolong its service life.

III. CONCLUSION

The ultimate knowledge or summary of non-metallic materials' properties, uses, and importance in numerous industries and daily life is referred to as the conclusion. The following are some important considerations for the conclusion of non-metallic materials. Non-metallic materials encompass a wide range of substances that don't contain any metal. They are crucial in a variety of fields and applications because of their unique characteristics and attributes. The concise overview of non-metallic materials in this chapter emphasizes their diversity, qualities, and usual uses. The numerous varieties of non-metallic materials include polymers, ceramics, composites, glass, rubber, and various organic materials. Among its many benefits are low weight, electrical and thermal insulation, corrosion resistance, flexibility, transparency, and mechanical strength.

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